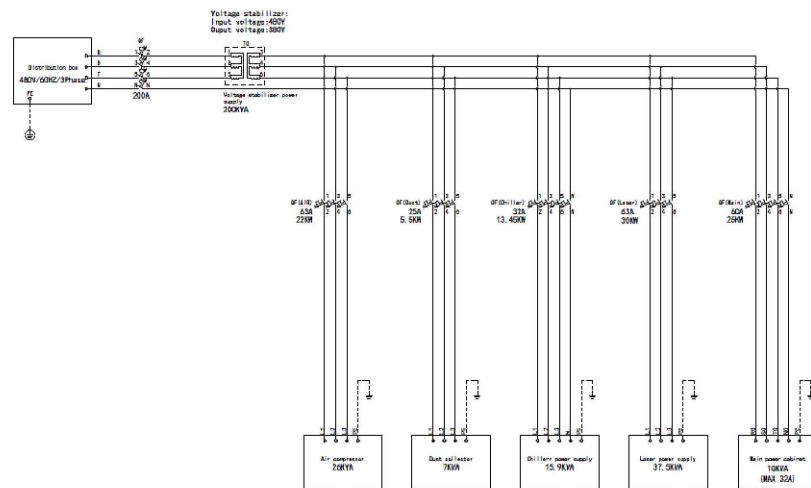
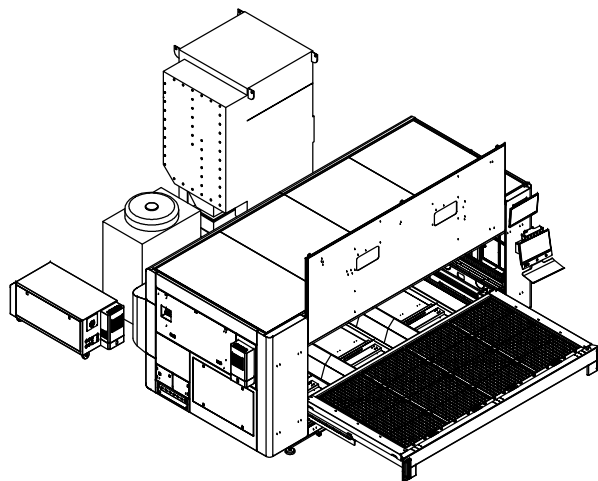
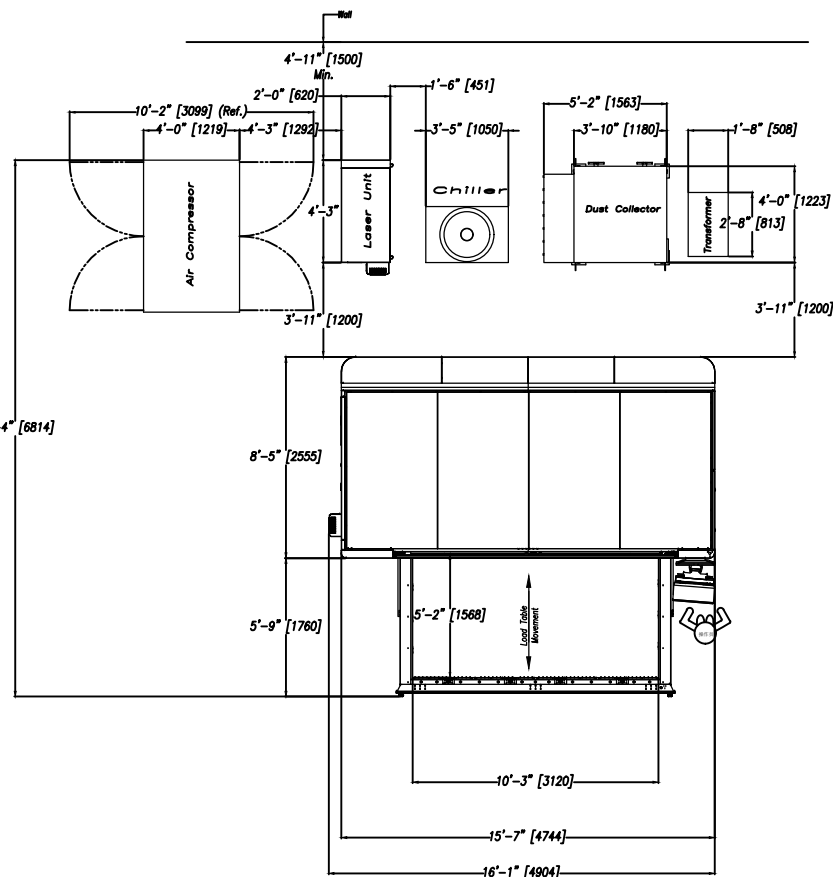
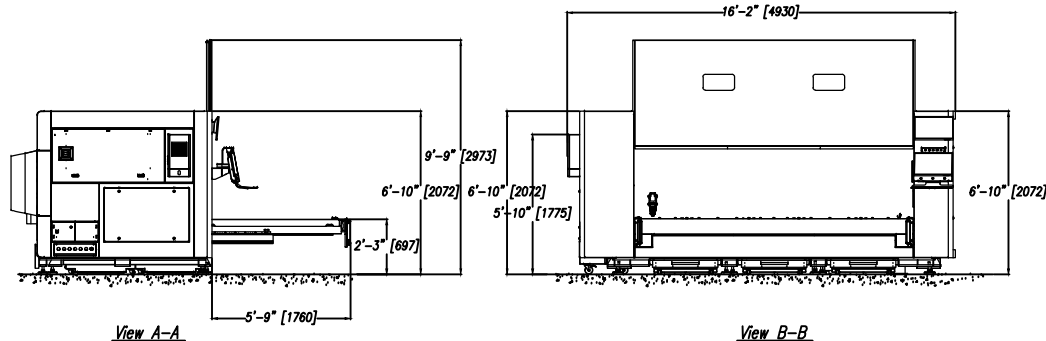
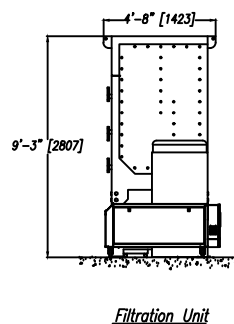
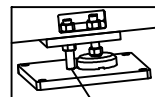




GE35A
20t
8PCS



GAS QUALITY:

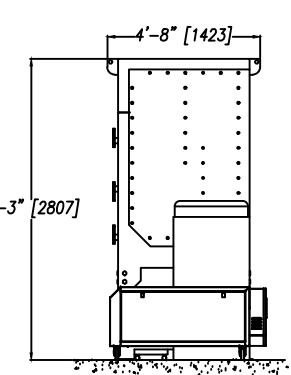
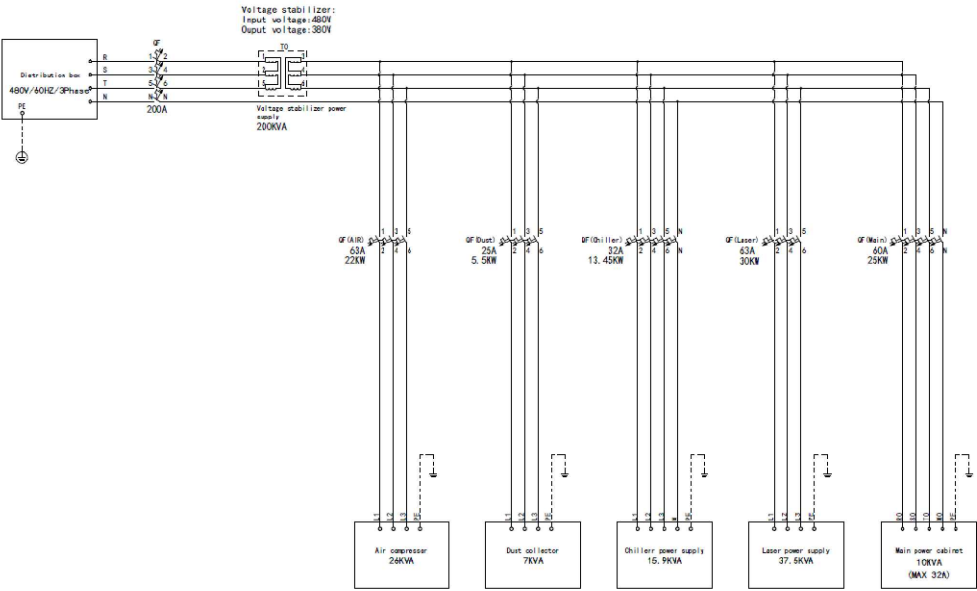
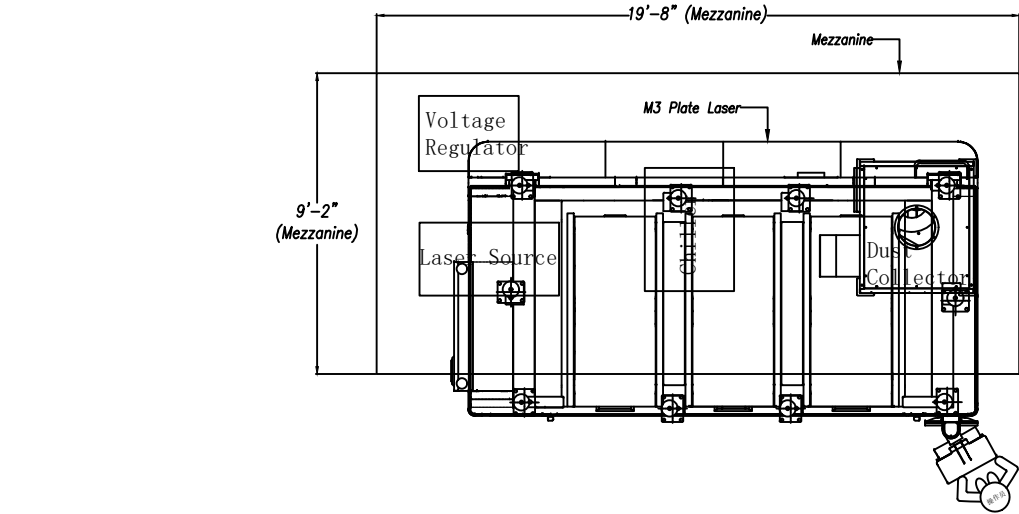
O2	99.995% PURE, Clean, Dry, Oil-Free
N2	99.99% PURE, Clean, water free, Oil-Free and oxygen free (H2O ≤100Vpm, CnHm ≤1Vpm,
O2≤5Vpm)	
AIR	Clean, Dry, Oil-Free

OXYGEN	0-145 psi AT 49 cfm
NITROGEN	0-365 psi AT 170 cfm
AIR Cutting	220 psi AT 74 cfm

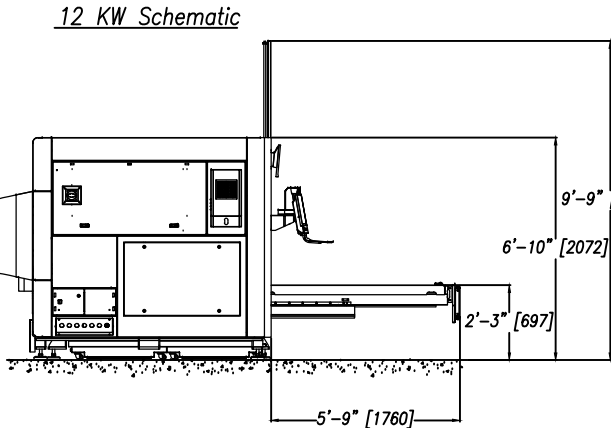
1. The ground plane needs to be leveled, with a flatness of ± 25 .
2. Within a diameter of five meters, there must be no punching machines or magnetic equipment.
3. First, install the prepared anchor plate (size as shown in the upper right figure) with M20*100 expansion screws according to the size and position as shown in the figure; place the machine tool in a suitable position and use the foot cup to adjust the horizontal height of the machine tool.
4. Pass the 24–150L screw through the screw hole at each foot cup position, and weld the screw to the anchor plate firmly (as shown in Figure 1). Be sure to install the nut before welding the screw.

Note: This is a standard layout drawing. The actual dimensions of the auxiliary equipment may vary based on updated designs, as well as differences in brand, model, and other factors.

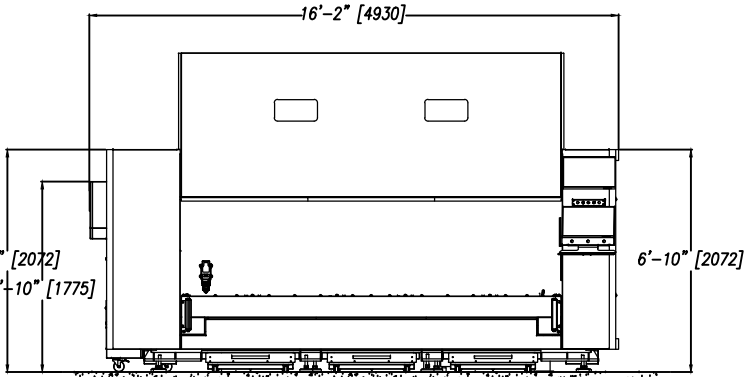
E					Peddinghaus Corp. BRADLEY, ILL. U.S.A. M3 Plate Laser	IMPORTANT Safety Note Because of the difficulty to effectively guard the full length of the system it is the customers responsibility to prevent access by unauthorized personnel and to provide safe crassing.		
D						DRAWN BY: <i>R. Lawke</i>	SCALE: 1/8" = 1"	DATE: 6-26-26
C								
B								
A								
LET.	REVISION/C.N.#	BY	DATE	THIS PRINT IS THE PROPERTY OF PEDDINGHAUS CORP. AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTERESTS OF PEDDINGHAUS CORP.				



Filtration Unit



View A-A



View B-B

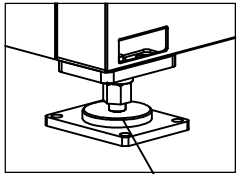
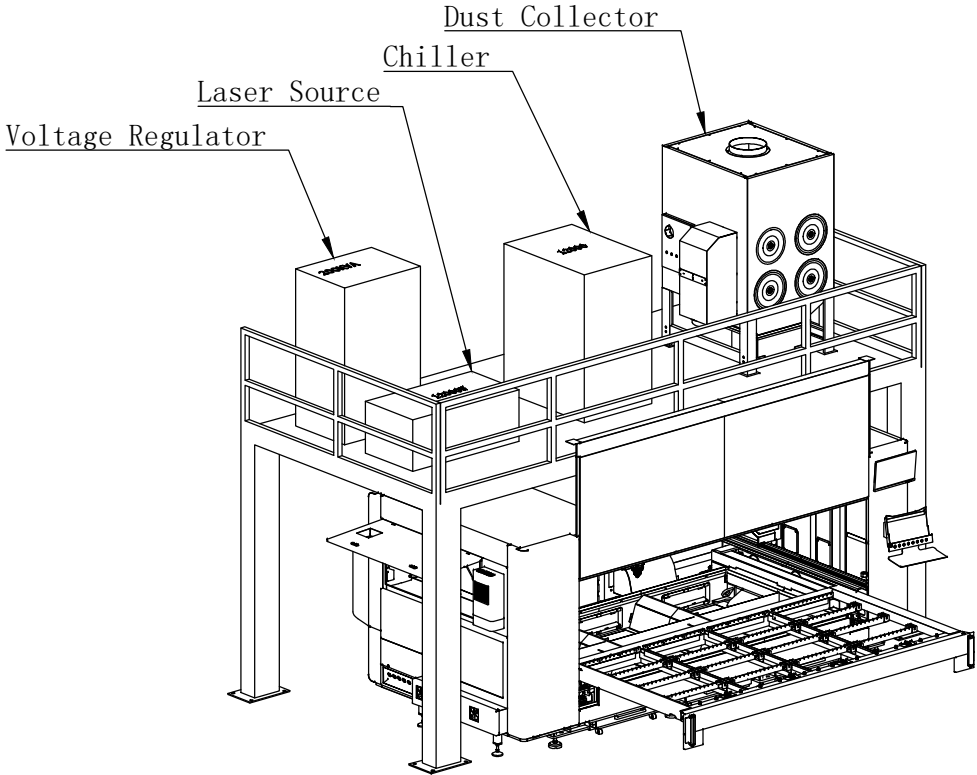
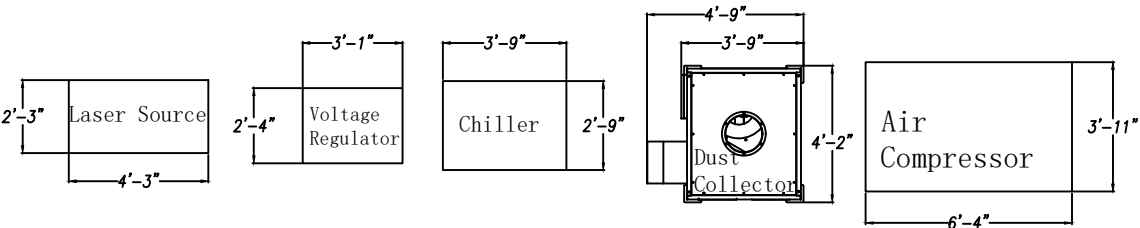
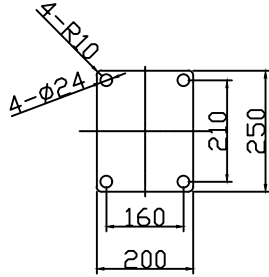
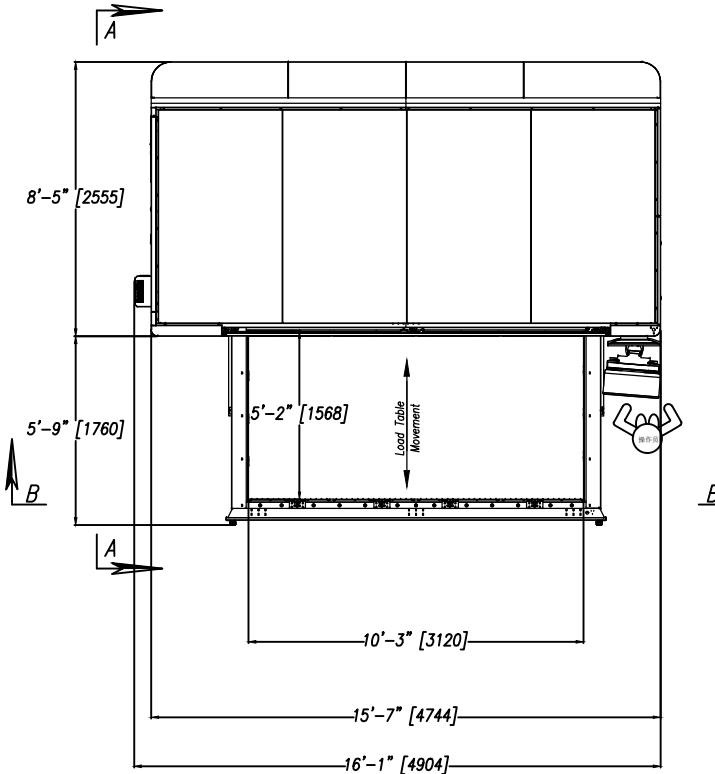


Figure:1 M36 Base Anchor



Q235A 20厚 10件



GAS QUALITY:	
O2	99.995% PURE, Clean, Dry, Oil-Free
N2	99.99% PURE, Clean, water free, Oil-Free and oxygen free (H2O ≤100Vpm, CnHm ≤1Vpm, O2≤5Vpm)
AIR	Clean, Dry, Oil-Free
REQUIRED FLOW RATES & INLET PRESSURES	
OXYGEN	0-145 psi AT 49 cfm
NITROGEN	0-365 psi AT 170 cfm
AIR Cutting	220 psi AT 74 cfm

Laser Source: A*B*C
12KW: 1300*680*510
Chiller: A*B*C
12KW: 1150*830*1460
Voltage Stabilizer: A*B*C
200KVA: 930*700*1550

Dust Collector: A*B*C
5.5KW: 1458*1272*2012
Air Compressor: A*B*C
5.5KW: 1922*1202*1911

Note: Anchor Bolts Provided With The Machine.
Note: Heavy-duty regulators for Oxygen and Nitrogen are provided with the machine.
Any customer supplied air compressor must meet the above-stated requirements.

Note: This is a standard layout drawing. The actual dimensions of the auxiliary equipment may vary based on updated designs, as well as differences in brand, model, and other factors.

Approximate Machine Weight
M3 Plate Laser – 10,031 lbs

E				Peddinghaus Corp. BRADLEY, ILL. U.S.A.		IMPORTANT Safety Note! Because of the difficulty to effectively guard the full length of the system it is the customers responsibility to prevent access by unauthorized personnel and to provide safe crossing.	
D							
C				M3 Plate Laser w/ Mezzanine		DRAWN BY: <i>L. Daniel</i>	SCALE: N/A
B							
A				THIS PRINT IS THE PROPERTY OF PEDDINGHAUS CORP. AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTERESTS OF SAID COMPANY		DATE: 6-26-26	DRWG. NO.
LET.	REVISION/C.N.#	BY	DATE				

- Technical Requirements:
1. The floor surface must be leveled, with a flatness tolerance of ± 25 .
 2. Within a radius of 50 feet, there shall be no punch presses or magnetic equipment.
 3. First, install the prefabricated anchor plates (dimensions as shown in the top-right figure) by drilling and securing them with M12×100 expansion bolts at the specified locations (as shown in the diagram).
Position the machine tool at the appropriate location, and use the leveling feet to adjust the machine's height and ensure it is level.
 4. Firmly weld the M36 anchor bolts to the anchor plates (as shown in Figure 1).