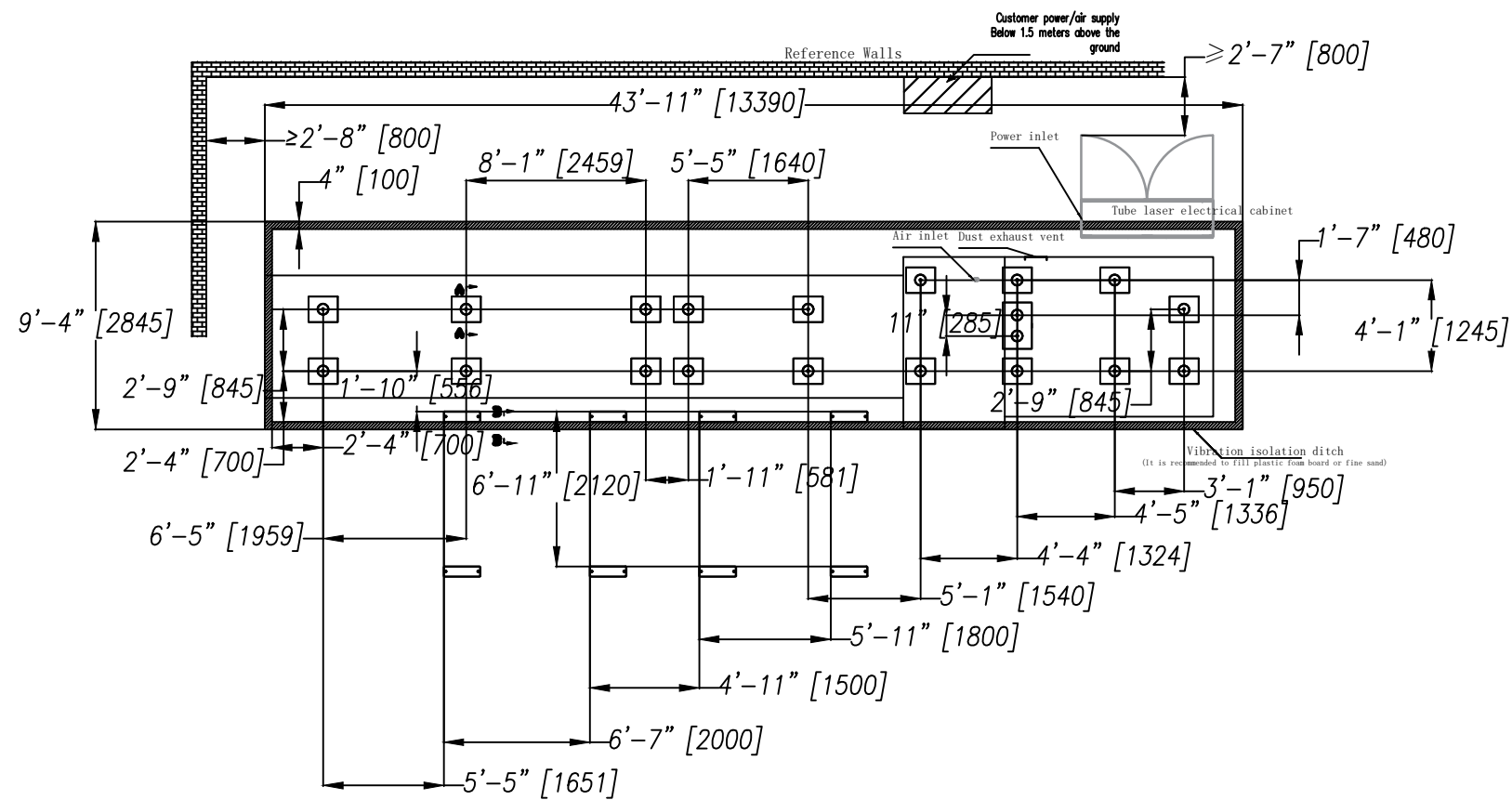
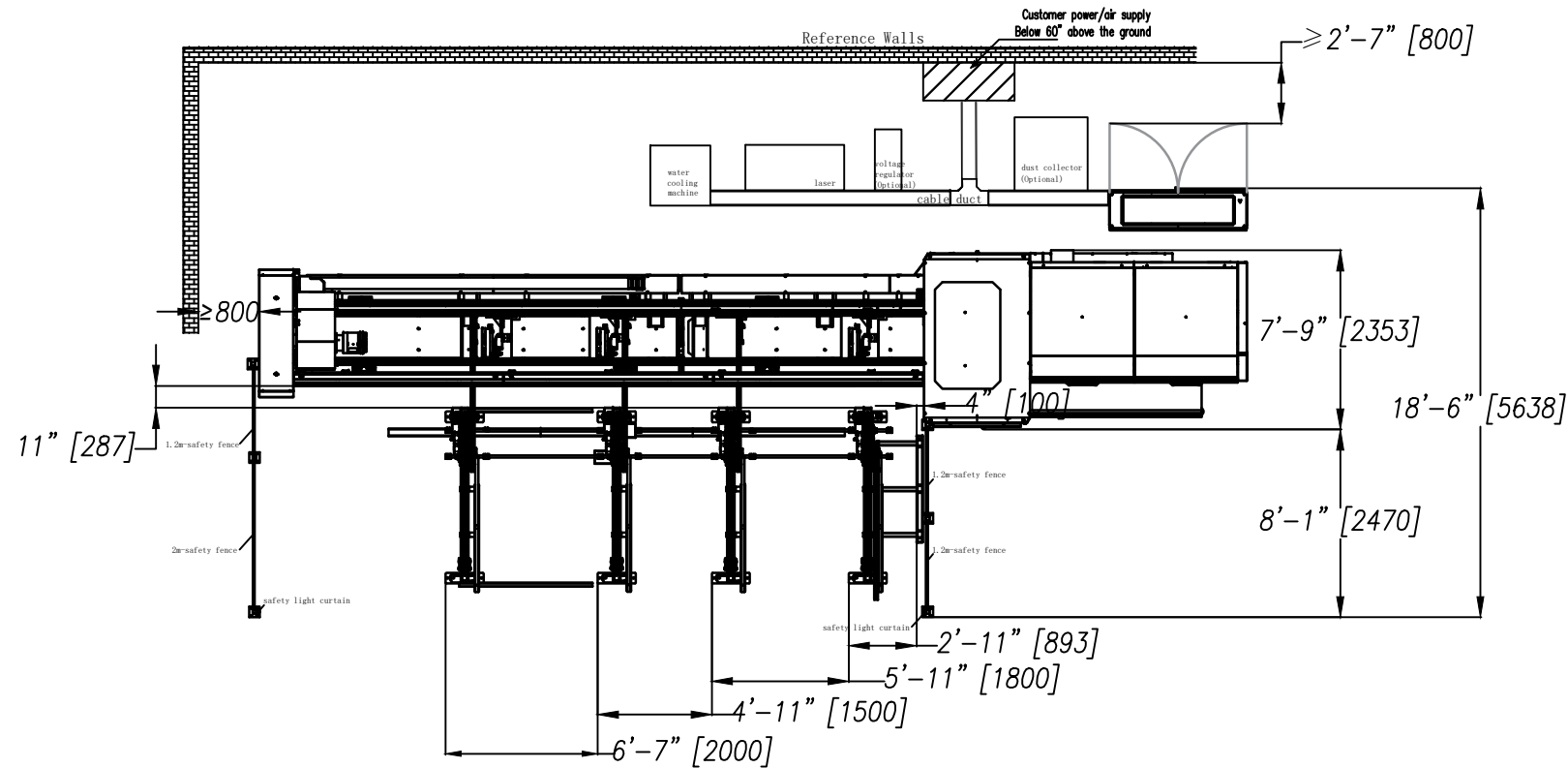




Notes:

6" Concrete Required

1. Leave a 32" safe passage around the main unit

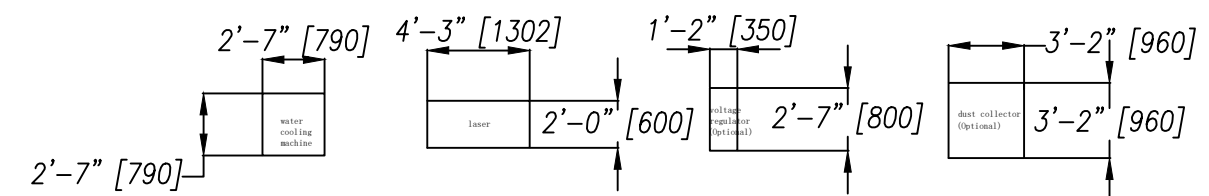
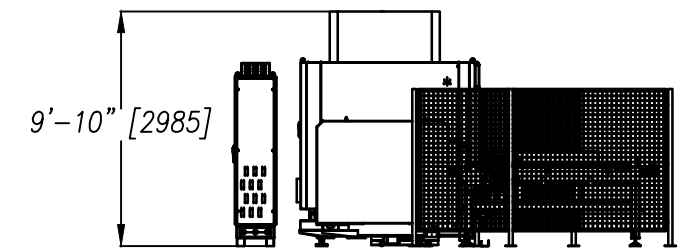
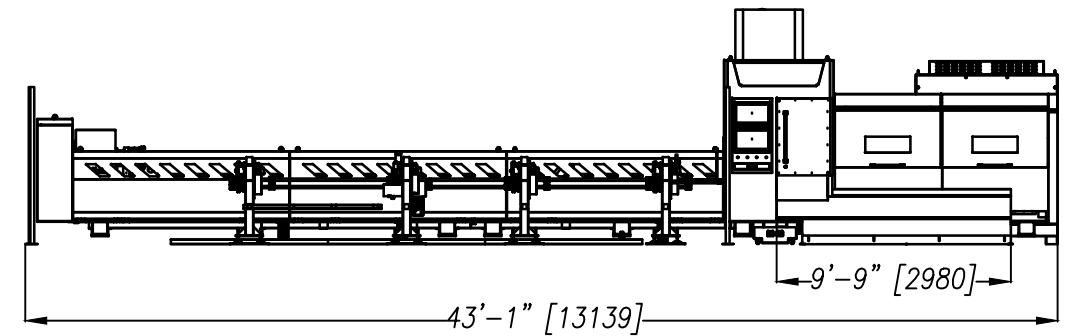
2. The interface of the dust removal pipe is connected to the dust removal fan

3. The working gas, water cooler and stabilized power supply can be placed according to the site situation

4. Leave 20" of space around the water cooler for cooling

5. The optional dust collector is equipped with a 157" air duct, and the position is adjusted according to the on-site situation

6. Please carry out electrical construction according to the suggestions of the drawings to avoid insufficient cable and air pipe length.



PeddiLaser LS 6 KW NOTES:

Primary 460 V., 3 Ph., 60 Hz. [Req'd @ each ■] (Distribution Panel)

Total K.V.A. for PeddiLaser LS = 101.38 K.V.A. (200 Amp)

Total K.V.A. for Chiller = 7.2 K.V.A. (20 Amp)

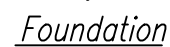
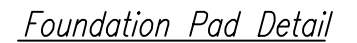
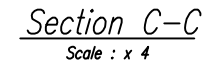
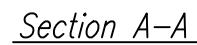
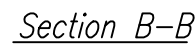
Total K.V.A. for Dust Collector = 6.1 K.V.A. (16 Amp)

Total K.V.A. for Air Compressor = 25 K.V.A. (63 Amp)

Total K.V.A. for Machine & Fiber Laser = 57 K.V.A. (150 Amp)

Total K.V.A. for Laser Air Conditioner = 6.08 K.V.A. (16 Amp)

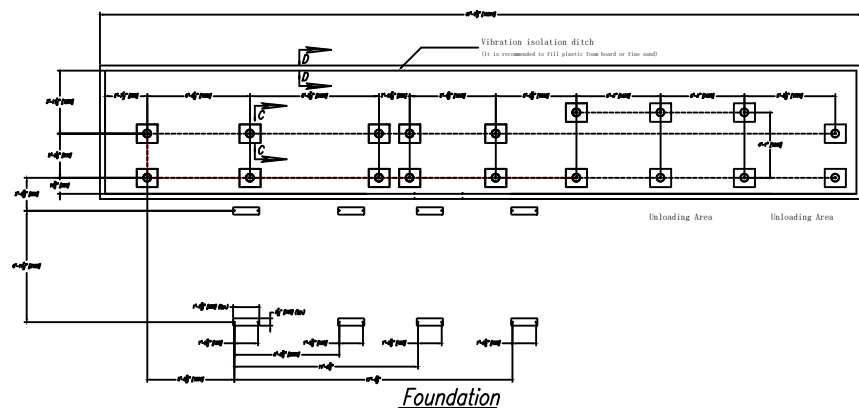
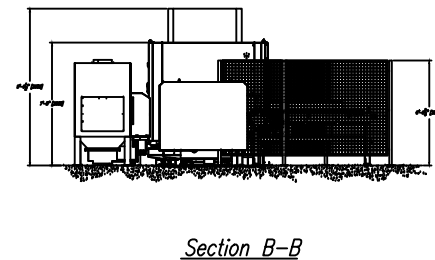
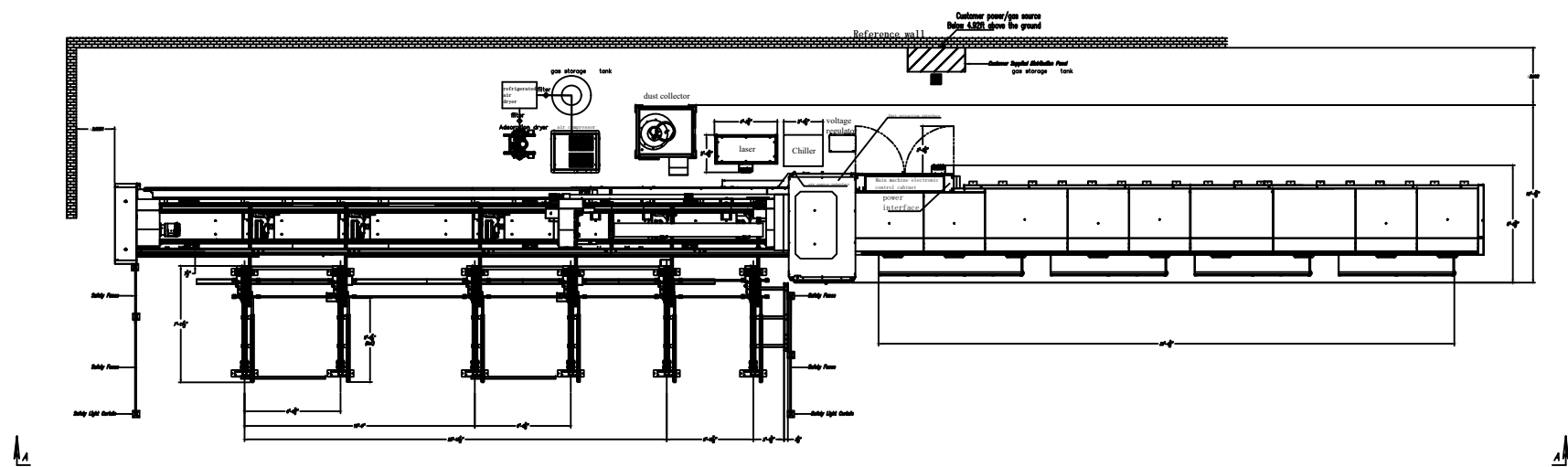
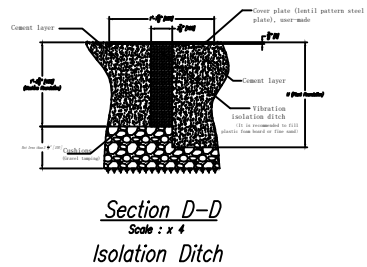
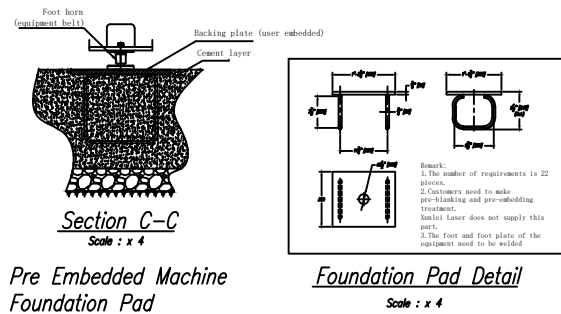
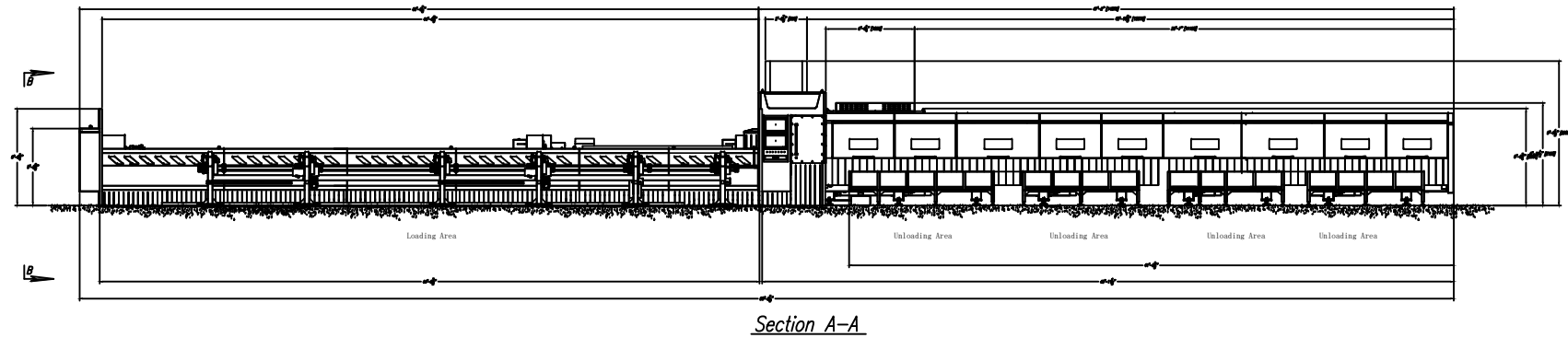
Peddinghaus Corp.				IMPORTANT Safety Note			
BRADLEY, ILL. U.S.A.				Because of the difficulty to effectively guard the full length of the system it is the customers responsibility to prevent access by unauthorized personnel and to provide safe crossing.			
PeddiLaser Tube Intra				DRAWN BY: <i>L. Daniel</i> SCALE: 1/4" = 1' DATE: 9-15-25			
THIS PRINT IS THE PROPERTY OF PEDDINGHAUS CORP. AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTERESTS OF SAID COMPANY				DRWG. NO.			
LET.	REVISION/C.N.#	BY	DATE				



Need Machine Support Information For 7.5M Unloader

Total K.V.A. for Laser Air Conditioner = 6.08 K.V.A. (16 Amp)

E				Peddinghaus Corp. BRADLEY, ILL. U.S.A. Peddi LS 7528 For	IMPORTANT Safety Note!		
D					Because of the difficulty to effectively guard the full length of the system it is the customers responsibility to prevent access by unauthorized personnel and to provide safe crossing.		
C					DRAWN BY: SCALE: 1/2" = 1' DATE:		
B					<i>G. Carpenter</i> DRWG. NO.		
A							
LET.	REVISION/C.N.#	BY	DATE		THIS PRINT IS THE PROPERTY OF PEDDINGHAUS CORP. AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTERESTS OF SAID COMPANY.		



Need To Verify Also Need Information For 7.5M Unloader

- Notes:
- 6" Concrete Required
 1. Leave a 32" safe passage around the main unit
 2. The interface of the dust removal pipe is connected to the dust removal fan according to the site situation
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 5. The optional dust collector is equipped with a 157" air duct, and the position is adjusted according to the on-site situation
 6. Please carry out electrical construction according to the suggestions of the drawings to avoid insufficient cable and air pipe length.

PeddiLaser LS 6 KW NOTES:

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Total K.V.A. for Air Compressor = 25 K.V.A. (63 Amp)
Total K.V.A. for Machine & Fiber Laser = 57 K.V.A. (150 Amp)
Total K.V.A. for Laser Air Conditioner = 6.08 K.V.A. (16 Amp)

Note: Anchor Bolts Provided With The Machine.
 Note: Heavy-duty regulators for Oxygen and Nitrogen are provided with the machine.
 Any customer supplied air compressor must meet the above-stated requirements.

E				Peddinghaus Corp. BRADLEY, ILL. U.S.A. Peddi LS 7528 For	IMPORTANT Safety Note	
D					Because of the difficulty to effectively guard the full length of the system it is the customers responsibility to prevent access by unauthorized personnel and to provide safe crossing.	
C					DRAWN BY: <i>G. Carpenter</i> SCALE: 1/2" = 1' DATE:	
B					DRWG. NO.	
A						
LET.	REVISION/C.N.#	BY	DATE	THIS PRINT IS THE PROPERTY OF PEDDINGHAUS CORP. AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTERESTS OF SAID COMPANY		